025,060 [0.64,1.50mm] JD series-Waterproof Connector

→ 胡連精密股份有限公司 Hu Lane Associate Inc.

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PRODUCTS FIGURE



SPECIFICATION

Current Rating (for one pole)

25 A max

Dielectric Withstanding Voltage

1.5 KVAC above

Insulation Resistance 500VDC

100 MΩ above

Contact Resistance (10 $m\Omega$ below $\,$ /after endurance test)

5 m Ω below (initial value)

Waterproof Capab

0.5 Kgf/cm² above

SCOPE

MATERIALS	
Housing	
PBT+GF	

Locking

PBT+GF

Male Terminal

Female Terminal

Copper Alloys

Seal

No. Of Way	Male Housing	Male Terminal	Wire Seal	Female Housing	Female Terminal	Wire Seal
				392432024AA	60221010	
32				392432024DA	60624080	
52				392432024BA	60622080	
				392432024AB		

Size Of Terminal (mm)

No. Of Way	Terminal	Applicable Wire (mm2)	Material	Surface Treatment	Female Terminal		
					ê ≍	Η:	1.95
	60221010	0.3~0.5	Copper	Pre-Tin		W :	1.35
	00221010	0.5 0.5	Alloys			L :	14.00
Female						Ε:	6.50
Ternale						H :	2.70
	60624080		Copper			W :	2.40
	60622080		Alloys			L :	17.50
						E :	8.00

Size Of Housing (mm)

No. of Way	Size of Male Housing (mm)			Size of Female Housing (mm)		
			392432024AA&392432024BA			
32					L : 37.02 W : 34.2 H : 46.62	

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No. of Way	Size of Male Housing (mm)			Size of Female Housing (mm)		
				392432024DA		
22					W :	40.3 46.6 34.2
32		392432024AB				
					W :	33.57 29.4 23.6

Crimping Standard (mm)

Terminal	Terminal Crimping Die Species (mm2)	Species	Wire Size	Crimp H/W		
			(100 100 2)	C/H	C/W	
		(mm)	(mm)			
60221010 7H80			0.30	0.77	1.45	
	7H805002	AVSS	0.50	1.01	1.47	
60624080	0624080 7H820001 0622080 7H820002		1.25	1.40	2.44	
00024080			2.00	1.55	2.46	
60622080			0.50	1.22	1.61	
			0.85	1.31	1.64	

Note : Crimping Specification Tolerance Table

	0.3mm~0.5mm	0.5mm above
C/H (mm)	±0.03	±0.05
C/W (mm)	±0.10	±0.10

Connection Assembly Operation - Terminal Insert Plastic Boxes After Crimping

- A. The terminal can not be deformed, bent upward or downward, male and female terminals are fitted in plastic boxes according to the direction shown below.
- B. When terminals are inserting into connector, the insertion direction should keep coaxial between terminal and connector, the misdirection insertion can cause the damage Terminal and Connector.
- C. When the operator hear "chick" during terminal insertion. proper reverse force be applied to make sure the terminal is fixed by connector.

(Too high reverse force may damage terminal and connector.)

